

~~WHAT IS CLAIMED IS:~~

1. A liquid crystal display having a liquid crystal display panel held between an upper frame and a lower frame, said upper frame having a display window, wherein:

5 said upper frame and said lower frame are coupled to each other via a U-shaped portion;

either of said frames has a first protrusion formed in the vicinity of its end, and the other frame has a second protrusion formed in the vicinity of its end, the second protrusion to be fitted to the inside of said first protrusion; and

10 said first protrusion and said second protrusion are formed to differ from each other in protruding direction.

2. A liquid crystal display having a liquid crystal display panel held between an upper frame and a lower frame by using an intermediate frame, said upper frame having a display window, wherein:

15 either of said upper frame and said lower frame has a protrusion formed in the vicinity of its end;

20 said intermediate frame has a depression formed in the vicinity of its end, the depression to be fitted to said protrusion; and

25 said intermediate frame is fixed to said frame so that said liquid crystal display panel is fixed to said upper frame or said lower frame.

3. A liquid crystal display having a liquid crystal display panel held between an upper frame and a lower frame by using an intermediate frame, said upper frame having a

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display window, wherein:

either said upper frame or said lower frame is provided with a stepped draw for fixing said liquid crystal display panel or said intermediate frame; and

5 said stepped draw is put into contact with said liquid crystal display panel or said intermediate frame so that said liquid crystal display panel or said intermediate frame is supported by said stepped draw.

4. A liquid crystal display having a liquid crystal display panel held between an upper frame and a lower frame, said upper frame having a display window, wherein
10 either said upper frame or said lower frame has a conductive pattern formed thereon.

5. A method of fabricating a liquid crystal display having a liquid crystal display panel held between an upper frame and a lower frame, said upper frame having a display window, wherein:

15 said upper frame and said lower frame are integrally molded to be coupled to each other via a U-shaped portion;
20 and

 said upper frame and said lower frame are vacuum formed of resin material.

6. The method of fabricating a liquid crystal display according to claim 5, wherein:

25 either said upper frame or said lower frame has a conductive pattern formed thereon; and
 said conductive pattern is formed by screen printing.

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